



RELEASED
14/11/14

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9-89

MAY 15 2019

PPP

Part Number	D117-837-011	Box Part Number	MBX102 B/T	Dimension	102 x 34 x 25
Description	Heli-Utility-Basket, LH/RH	Other Packaging	MF4631G	MFFLDSTPTOP MFDSKIT	
		Logo Decals			

Packaging Instructions and Decal Placement

D117-837-011

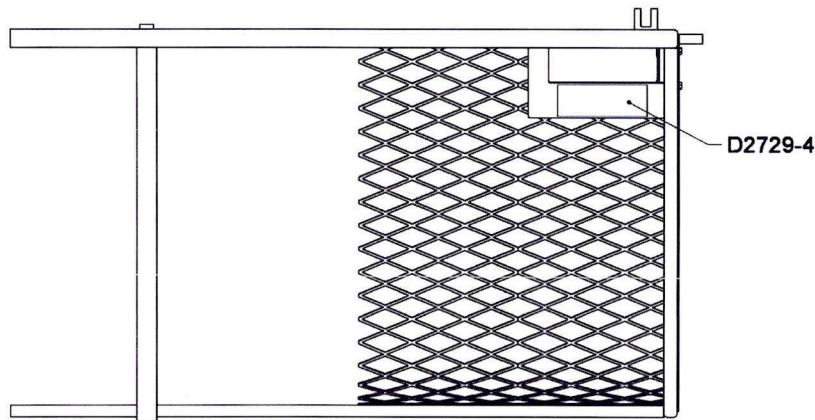
Apply label D2729-4 as per drawing below.

Assemble and tape bottom of box securely. Place a piece of cardboard in the bottom of box.

Place (5) pcs of MF4631G evenly spaced out in bottom of box. Place basket in box. Wrap hardware and paperwork in foam. Strap package to bottom of basket, to prevent movement. Add (4) pcs of MFFLDSTPTOP evenly spaced out. Place a piece of cardboard over top of basket and foam. Close box. Apply wedge along outside length of box.

Apply (4) straps located in the same positions as the foam inserts. Apply clear tape over strapping.

Apply label D2729-3 as per instructions in QSI 014.



D2729-4

D2729-3

DART AEROSPACE			
1270 ABERDEEN ST HAWKESBURY, ON CANADA K6A 1K7 TEL: 1-613-632-5200 www.dartaerospace.com			
PATENT	N/A	CHG	CHG007
P/N	D117-837-011	STC	SH13-22
DESC.	Heli-Utility Basket, LH/RH	STC	SR03353NY
LOT	SXXXXXX	STC	
MODEL	BK117A1/A3/A4/B1/B2/C1	STC	
TC APPROVAL # 09-89		MADE IN CANADA	

DART AEROSPACE		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200
HELI-UTILITY BASKET, LH/RH		
P/N: D117-837-011		CHG007
S/N: SXXXXXX		

Revision: J
Date: 19.05.13